# Floor mat PURUS

Technical data sheets



# 1 Floor mats Purus

Thanks to the versatility of the system components - grid and filler variants - the floor mat can be configured individually and ensures highest efficiency and functionality. Both the place of installation and the type of dirt expected determine which type of grid to use, all of which are available in different heights and thicknesses. The grid and filler are combined appropriately and then are precisely manufactured according to the project specifications. This modular construction system provides an appropriate solution for every requirement.

## 1.1 Floor mats Purus with ribbed carpet insert

Floor mats of this type are made from rigid aluminium with sound insulation underlay. Recessed, robust and weather-proof ribbed carpet strips are fitted into the surface. The material has a R11 slip resistance as per DIN 51130.

This floor mats are ideal for removing fine dirt and can be used both indoors and in covered outdoor areas. It has the drive- and roll-over capability for rollers.



## 1.1.1 Standard colours

Light grey

Beige

Mauve

Brown

**Special colours** 



Blue

Anthracite









Turquoise

Sand



Blue/grey

Red

Royal blue

Grape



1.1.2

## 1.2 Floor mats Purus with ribbed carpet and rubber insert

Floor mats of this type are made from rigid aluminium with sound insulation underlay. Recessed, robust and weather-proof ribbed carpet strips, combined with profiled rubber inserts are fitted into the surface. The material has a R11 slip resistance (ribbed carpet) and R9 (rubber insert) as per DIN 51130.

This floor mats are ideal for removing coarse and fine dirt and can be used both indoors and in covered outdoor areas. It has the drive- and roll-over capability for rollers.



## 1.3 Floor mats Purus with ribbed carpet insert and scraper bar

Additional scraper bar between the profiles for extra cleaning effect.

In combination with rubber strips for outdoor areas, and in combination with carpet strips for indoor and covered outdoor areas.

The material has a R10 slip resistance (ribbed carpet) and R9 (rubber insert) as per DIN 51130. Floor mats with scraper bar have the drive- and roll-over capability for rollers only to a limited extent.



# 1.4 Floor mats Purus with ribbed carpet insert and cassette brush

Ribbed carpet strips with additional cassette sections equipped with brush bundles between the profiles for extra cleaning effect. In combination with rubber strips for outdoor

areas, and in combination with carpet strips for indoor and covered outdoor areas.

The material has a R11 slip resistance (ribbed carpet) and R9 (rubber insert) as per DIN 51130. Floor mats with cassette brush have the driveand roll-over capability for rollers only to a limited extent.



- 2 Technical data sheets floor mats Purus
- 2.1 Purus with ribbed carpet insert

|       |                                            | 12 12 12 12 12 12 12 12 12 12 12 12 12 1 |         |                    | 22 mm                              | 27 mm                         |
|-------|--------------------------------------------|------------------------------------------|---------|--------------------|------------------------------------|-------------------------------|
| Туре  | Standard-                                  | Approx.                                  | Weight  | Installation frame |                                    |                               |
|       | Profile-<br>Distance <sup>1)</sup><br>(mm) | Height<br>(mm)                           | (kg/m²) | Frametype          | Dimensions<br>in mm<br>(H x W x D) | Material                      |
| 17 mm | 5                                          | 17                                       | 9,2     | 500/20             | 20 x 30 x 3                        | Aluminium                     |
|       |                                            |                                          |         |                    | 20 x 25 x 3                        | Stainless steel               |
| 22 mm | 5                                          | 22                                       | 10,0    | 500/25             | 25 x 28 x 3                        | Aluminium                     |
|       |                                            |                                          |         |                    | 25 x 25 x 3                        | Natural brass                 |
|       |                                            |                                          |         |                    | 25 x 30 x 3                        | Stainless steel <sup>2)</sup> |
| 27 mm | 5                                          | 27                                       | 10,5    | 500/30             | 30 x 30 x 3                        | Aluminium                     |
|       |                                            |                                          |         |                    | 30 x 30 x 3                        | Natural brass                 |
|       |                                            |                                          |         |                    | 30 x 25 x 3                        | Stainless steel <sup>2)</sup> |

<sup>1)</sup> Rubber spacer

<sup>2)</sup> Chrome-Nickel-Steel, Material-No. 1.4301 (V2A)



## 2.2 Purus with ribbed carpet insert and cassette brush

|       | E                              | 17 mm             |                                |            |                                    | 2 mm                          |
|-------|--------------------------------|-------------------|--------------------------------|------------|------------------------------------|-------------------------------|
| Туре  | Standard-<br>Profile-          | Approx.<br>Height | Weight<br>(kg/m <sup>2</sup> ) |            | Installatio                        |                               |
|       | Distance <sup>1)</sup><br>(mm) | (mm)              | (Kg/III-)                      | Frame type | Dimensions<br>in mm<br>(H x B x T) | Material                      |
| 17 mm | 5                              | 17                | 10,1                           | 500/20     | 20 x 30 x 3                        | Aluminium                     |
|       |                                |                   |                                |            | 20 x 25 x 3                        | Stainless steel               |
| 22 mm | 5                              | 22                | 11,8                           | 500/25     | 25 x 28 x 3                        | Aluminium                     |
|       |                                |                   |                                |            | 25 x 25 x 3                        | Natural brass                 |
|       |                                |                   |                                |            | 25 x 30 x 3                        | Stainless steel <sup>2)</sup> |

1) Rubber spacer

<sup>2)</sup> Chrome-Nickel-Steel, Material-No. 1.4301 (V2A)

Technical data sheets floor mats Purus



# 2.3 Purus with ribbed carpet insert and scraper bar

|       |                                            |                | 17 mm        |            | 22 mm                              | 27 mm                         |
|-------|--------------------------------------------|----------------|--------------|------------|------------------------------------|-------------------------------|
|       |                                            |                | 27 5 6 5<br> |            | 5 6 5<br>10 m 10 m 10 m            |                               |
| Туре  | Standard-                                  | Approx.        | Weight       |            | Installati                         | on frame                      |
|       | Profile-<br>Distance <sup>1)</sup><br>(mm) | Height<br>(mm) | (kg/m²)      | Frame type | Dimensions<br>in mm<br>(H x B x T) | Material                      |
| 17 mm | 5                                          | 17             | 10,3         | 500/20     | 20 x 30 x 3                        | Aluminium                     |
|       |                                            |                |              |            | 20 x 25 x 3                        | Stainless steel               |
| 22 mm | 5                                          | 22             | 12,3         | 500/25     | 25 x 28 x 3                        | Aluminium                     |
|       |                                            |                |              |            | 25 x 25 x 3                        | Natural brass                 |
|       |                                            |                |              |            | 25 x 30 x 3                        | Stainless steel <sup>2)</sup> |
| 27 mm | 5                                          | 27             | 13,0         | 500/30     | 30 x 30 x 3                        | Aluminium                     |
|       |                                            |                |              |            | 30 x 30 x 3                        | Natural brass                 |
|       |                                            |                |              |            | 30 x 25 x 3                        | Stainless steel <sup>2)</sup> |

<sup>1)</sup> Rubber spacer

<sup>2)</sup> Chrome-Nickel-Steel, Material-No. 1.4301 (V2A)



| 2.4 | Text for inv              | Text for invitation to tender (with ribbed carpet insert)                                                                                                                                                                                         |                       |                                                                                                                                                                                                                               |  |  |  |  |  |  |
|-----|---------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
|     | Recommenda-               | Indoor and covered outdoor                                                                                                                                                                                                                        | Slip resistance:      | Slip resistance                                                                                                                                                                                                               |  |  |  |  |  |  |
|     | tion:                     | areas                                                                                                                                                                                                                                             | DIN 51130             | R 11 as per DIN 51130                                                                                                                                                                                                         |  |  |  |  |  |  |
|     | Load:                     | normal to heavy                                                                                                                                                                                                                                   | Colours:              | Standard: Light grey, Anthra-<br>cite, Beige, Blue; Special col-<br>ours available: Mauve,<br>Blue/grey, Red, Brown, Tur-<br>quoise, Royal blue, Sand and<br>Grape.                                                           |  |  |  |  |  |  |
|     | Description:              | Roll-up, extremely hard-<br>wearing entrance mat for lay-<br>ing on the floor. Mats produced<br>to fit width and walking depth<br>specifications perfectly, without<br>the need for alignment profiles.<br>Any geometric shape is avai-<br>lable. | Fire protection:      | Ribbed carpet colours grey<br>and anthracite available with<br>flammability in accordance<br>with European standard C <sub>fl</sub> -s <sub>1</sub><br>(formerly B1) (tested by the<br>Textiles & Flooring Institute<br>GmbH) |  |  |  |  |  |  |
|     | Footfall:                 | Footfall of up to 2000/day                                                                                                                                                                                                                        | Connection:           | Plastic-coated steel cable                                                                                                                                                                                                    |  |  |  |  |  |  |
|     | Roll-over and             | Wheelchairs, Prams, (Shop-                                                                                                                                                                                                                        | Automatic door        | Profile clearance of 3 mm avai-                                                                                                                                                                                               |  |  |  |  |  |  |
|     | drive-over<br>capability: | ping trolleys), hand trolleys                                                                                                                                                                                                                     | systems:<br>DIN 18650 | lable as an option for revolving door drives, in accordance with EN 16005                                                                                                                                                     |  |  |  |  |  |  |
|     | Support chas-             | Made from rigid aluminium                                                                                                                                                                                                                         |                       |                                                                                                                                                                                                                               |  |  |  |  |  |  |
|     | sis:                      | with sound insulation underlay                                                                                                                                                                                                                    |                       |                                                                                                                                                                                                                               |  |  |  |  |  |  |
|     | Tread surface:            | Recessed, robust, weather-<br>proof, ribbed carpet strips<br>combined with cassette<br>sections, equipped with<br>brush bundles                                                                                                                   |                       |                                                                                                                                                                                                                               |  |  |  |  |  |  |
|     |                           | with additional scraper<br>bars mounted between<br>the profiles                                                                                                                                                                                   |                       |                                                                                                                                                                                                                               |  |  |  |  |  |  |

# 2.5 Purus with rubber insert

|       |                                                         |                           |                   |            | 22 mm                                              | 27 mm                                                       |
|-------|---------------------------------------------------------|---------------------------|-------------------|------------|----------------------------------------------------|-------------------------------------------------------------|
| Туре  | Standard-<br>Profile-<br>Distance <sup>1)</sup><br>(mm) | Approx.<br>Height<br>(mm) | Weight<br>(kg/m²) | Frame type | Installation<br>Dimensions<br>in mm<br>(H x B x T) | on frame<br>Material                                        |
| 17 mm | 5                                                       | 17                        | 14,4              | 500/20     | 20 x 30 x 3<br>20 x 25 x 3                         | Aluminium<br>Stainless steel                                |
| 22 mm | 5                                                       | 22                        | 14,3              | 500/25     | 25 x 28 x 3<br>25 x 25 x 3<br>25 x 30 x 3          | Aluminium<br>Natural brass<br>Stainless steel <sup>2)</sup> |
| 27 mm | 5                                                       | 27                        | 17,0              | 500/30     | 30 x 30 x 3<br>30 x 30 x 3<br>30 x 25 x 3          | Aluminium<br>Natural brass<br>Stainless steel <sup>2)</sup> |

<sup>1)</sup> Rubber spacer

<sup>2)</sup> Chrome-Nickel-Steel, Material-No. 1.4301 (V2A)



# 2.6 Purus with rubber insert and cassette brush

|       | 27                                              | 17 mm                                   |                                |            | 22<br>x              | 2 mm                          |
|-------|-------------------------------------------------|-----------------------------------------|--------------------------------|------------|----------------------|-------------------------------|
| Туре  | Standard-<br>Profile-<br>Distance <sup>1)</sup> | Approx.<br>Height<br>(mm)               | Weight<br>(kg/m <sup>2</sup> ) | Frame type | Dimensions           | on frame<br>Material          |
|       | (mm)                                            | ((((((((((((((((((((((((((((((((((((((( |                                |            | in mm<br>(H x B x T) |                               |
| 17 mm | 5                                               | 17                                      | 15,2                           | 500/20     | 20 x 30 x 3          | Aluminium                     |
|       |                                                 |                                         |                                |            | 20 x 25 x 3          | Stainless steel               |
| 22 mm | 5                                               | 22                                      | 14,9                           | 500/25     | 25 x 28 x 3          | Aluminium                     |
|       |                                                 |                                         |                                |            | 25 x 25 x 3          | Natural brass                 |
|       |                                                 |                                         |                                |            | 25 x 30 x 3          | Stainless steel <sup>2)</sup> |

<sup>1)</sup> Rubber spacer

<sup>2)</sup> Chrome-Nickel-Steel, Material-No. 1.4301 (V2A)

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# 2.7 Purus with rubber insert and scraper bar

|       |                                            | 17 mm          |         | 22 mm      |                                    | 27 mm                         |
|-------|--------------------------------------------|----------------|---------|------------|------------------------------------|-------------------------------|
|       |                                            |                |         |            |                                    |                               |
| Туре  | Standard-                                  | Approx.        | Weight  |            | Installatio                        | on frame                      |
|       | Profile-<br>Distance <sup>1)</sup><br>(mm) | Height<br>(mm) | (kg/m²) | Frame type | Dimensions<br>in mm<br>(H x B x T) | Material                      |
| 17 mm | 5                                          | 17             | 16,5    | 500/20     | 20 x 30 x 3                        | Aluminium                     |
|       |                                            |                |         |            | 20 x 25 x 3                        | Stainless steel               |
| 22 mm | 5                                          | 22             | 15,7    | 500/25     | 25 x 28 x 3                        | Aluminium                     |
|       |                                            |                |         |            | 25 x 25 x 3                        | Natural brass                 |
|       |                                            |                |         |            | 25 x 30 x 3                        | Stainless steel <sup>2)</sup> |
| 27 mm | 5                                          | 27             | 17,1    | 500/30     | 30 x 30 x 3                        | Aluminium                     |
|       |                                            |                |         |            | 30 x 30 x 3                        | Natural brass                 |
|       |                                            |                |         |            | 30 x 25 x 3                        | Stainless steel <sup>2)</sup> |

<sup>1)</sup> Rubber spacer

<sup>2)</sup> Chrome-Nickel-Steel, Material-No. 1.4301 (V2A)



# 2.8 Text for invitation to tender (with rubber insert)

|                                      | Outdoor areas                                                                                                                                                                                                                                     | Slip resistance:<br>DIN 51130           | Slip resistance R 9 as per DIN                                                                                                              |
|--------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| tion:                                | <b>N</b> I 17 1                                                                                                                                                                                                                                   |                                         | 51130                                                                                                                                       |
| Load:                                | Normal to heavy                                                                                                                                                                                                                                   | Colours:                                | black                                                                                                                                       |
| Description:                         | Roll-up, extremely hard-<br>wearing entrance mat for lay-<br>ing on the floor. Mats produced<br>to fit width and walking depth<br>specifications perfectly, without<br>the need for alignment profiles.<br>Any geometric shape is avai-<br>lable. | Fire protection:                        | Flammability in accordance<br>with B <sub>fl</sub> -s <sub>1</sub> (Formerly B1)<br>(tested by the Textiles & Floor-<br>ing Institute GmbH) |
| Footfall:                            | Daily footfall of up to 2000/Day                                                                                                                                                                                                                  | Connection:                             | Plastic-coated steel cable                                                                                                                  |
| Roll-over and drive-over capability: | Wheelchairs, Prams, (Shop-<br>ping trolleys), hand trolleys                                                                                                                                                                                       | Automatic door<br>systems:<br>DIN 18650 | Profile clearance of 3 mm avai-<br>lable as an option for revolving<br>door drives, in accordance with<br>EN 16005                          |
| Support chas-<br>sis:                | Made from rigid aluminium with sound insulation underlay                                                                                                                                                                                          |                                         |                                                                                                                                             |
| Tread surface                        | Recessed, robust, weather-<br>proof, ribbed carpet strips,<br>combined with profiled rubber<br>inserts                                                                                                                                            |                                         |                                                                                                                                             |
|                                      | With additional cassette<br>sections, equipped with<br>brush bundles<br>With additional scraper<br>bars mounted between                                                                                                                           |                                         |                                                                                                                                             |

# 3 Care and cleaning

Floor mats are designed so that most dirt falls between the gaps onto the matwell base. A regular care and cleaning programme is however recommended to improve the cleaning result and increase the life of the mat. Cleaning intervals and equipment used will depend on the nature and degree of soiling.

#### Slight soiling:

Depending on the degree, we recommend that the entrance matting be cleaned with a highpressure vacuum.

#### Medium soiling:

After vacuuming and rolling up, the matting and mattwell base should be swept with a brush.

#### Heavy soiling:

After vacuuming and cleaning the matwell base, the matting can be sprayed with a jet wash (distance min. 30 cm). The matting can be refitted after being hung up to dry for a short time. It is also possible to clean the matting with a standard floor cleaning machine (e.g. Duplex).



4

# 4 Replacement with new rib system

It is not always possible to avoid cigarette burns, chewing gum or oil stains in the entrance areal. Furthermore with millions of footfalls onto the surface of the mat, it will have to be replaced some day.

The replacement rib system significantly increases the cost-effectiveness of the floor mats. The aluminium mat chassis remains, only the carpet ribs are changed. Please talk to us about it!

#### Procedure:

1. Remove the old ribs by hand.

- 2. Clean the aluminium mat chassis of any dirt or rib remnants.
- A few taps with a rubber mallet accurately positions the rib into its aluminium support. Cut off any ribs that protrude from the profile.



### TEST CERTIFICATE

#### on the testing result of the anti-slip properties of floor coverings in workrooms and fields of activities

| Examined material type:  | Entrance mat with coa<br>Article description:                                                             | arse haired rep surface<br>EMCO Diplomat 522R<br>(According to specifications, the surface is<br>identical to Diplomat 517R; Diplomat 527R;<br>Marschall 517S/R; Marschall 522S/R;<br>Consul 522E/R; Plaza 542 S/R) |
|--------------------------|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                          | Dimensions of the<br>test specimen:<br>Colour:                                                            | <b>1000 x 500 x 22 mm</b><br><b>anthracite</b><br>(According to specifications selection of<br>standard colours possible)                                                                                           |
|                          | Surface:                                                                                                  | profiled (Profile covering: coarse haired rep)                                                                                                                                                                      |
| Manufacturer/Supplier:   | EMCO Bau- und Klima<br>GmbH & Co. KG<br>Breslauer Straße 34-3<br>49803 Lingen/Ems                         |                                                                                                                                                                                                                     |
| Client:                  | EMCO Bau- und Klimat<br>GmbH & Co. KG<br>Breslauer Straße 34-38<br>49803 Lingen/Ems                       |                                                                                                                                                                                                                     |
| Order of:                | 25 September 2008                                                                                         |                                                                                                                                                                                                                     |
| Certificate number:      | 27670801.001                                                                                              |                                                                                                                                                                                                                     |
| Sampling:                | By client and shipping t                                                                                  | o the testing institute.                                                                                                                                                                                            |
| Testing basis:           | Testing of floor covering<br>anti-slip properties – W                                                     | 004) <b>and/or Data sheet BGR 181</b><br>gs – determination of the<br>orkrooms and fields of<br>er, walking method – ramp test                                                                                      |
| Testing result:          | Medium angle of incli<br>Testing direction para<br>profile grid<br>Testing direction cros<br>profile grid | allel to the 27,8°                                                                                                                                                                                                  |
| Evaluation:              | Anti-slip property clas                                                                                   | ss = R 11                                                                                                                                                                                                           |
| Anerkannte Prüfsterische | SÄUREFLIESNER-VE<br>INSTITUT FÜR WAND- U                                                                  |                                                                                                                                                                                                                     |

Managing Director

Dr.-Ing. E. H. Nolting

Großburgwedel, 18 November 2008 Schu/Pp-ed

SFV Säurefliesner-Vereinigung e.V. Großburgwedel

The testing result refers to the inspected material. The test certificate is granted for the period of 5 years (relating to the date of issue). Publications and duplications of the test certificate only permitted in an unabridged form.



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